

GENERAL

These three-port mixing valves are used for modulating control of hot/chilled water or steam in heating, ventilation, and air conditioning systems and can be operated by electric linear actuators CLLA20.

FEATURES

- Cast iron body with flanged end connections.
- Low seat leakage rate.
- Metal-to-metal seating for long life span.
- Self-adjusting packing.
- Accurate positioning to ensure state-of-the-art temperature control.
- Easy mounting of electric linear actuators.
- Constant total flow throughout entire plug travel.

SPECIFICATIONS

Action	Stem up to close port A-AB
Nominal pressure rating	
CLVF3WxxxP16	PN16
CLVF3WxxxP6	PN6
Flow characteristic	linear for ports A-AB and B-AB
Rangeability	50:1
Leakage rate	$\leq 0.5\%$ of k_{vs} port A-AB $\leq 1\%$ of k_{vs} port B-AB
Stroke	20 mm
Valve body	
End connections	Flanged per ISO 7005-2
Material	Cast iron (GG25)
Dimensions	See Fig. 1.
Trim	
Seat	Body-integrated
Plug	Stainless steel, skirt-guided
Stem	Stainless steel
Packing	Spring-loaded PTFE cone rings
Medium temperature and max. pressure	
PN16	2 ... 120 °C; max. 1600 Pa 120 ... 150 °C; max. 1440 Pa 150 ... 170 °C; max. 1370 Pa
PN6	2 ... 120 °C; max. 600 Pa 120 ... 150 °C; max. 540 Pa 150 ... 170 °C; max. 510 Pa
Medium temperature and max. pressure	
	60 K

SIZES AND FLOW CAPACITIES

Table 1. Sizes and flow capacities

order number	valve size	kvs
CLVF3W2.5P16	DN15	2.5
CLVF3W4.0P16	DN15	4.0
CLVF3W6.3P16	DN20	6.3
CLVF3W10P16	DN25	10.0
CLVF3W16P16	DN32	16.0
CLVF3W25P16	DN40	25.0
CLVF3W40P16	DN50	40.0
CLVF3W63P16	DN65	63.0
CLVF3W100P16	DN80	100.0
CLVF3W2.5P6	DN15	2.5
CLVF3W4.0P6	DN15	4.0
CLVF3W6.3P6	DN20	6.3
CLVF3W10P6	DN25	10.0
CLVF3W16P6	DN32	16.0
CLVF3W25P6	DN40	25.0
CLVF3W40P6	DN50	40.0
CLVF3W63P6	DN65	63.0
CLVF3W100P6	DN80	100.0

INSTALLATION

- Water should meet VDI 2035 requirements.
- Do not install valve with stem below the horizontal.
- Fluid flow must correspond with the arrow direction on the valve body.
- The installation of a strainer is strongly recommended.

ACTUATORS

Table 2. Electric actuators

force	600 N		1800 N
	non-s.r.	spring ret.	
model	CLLA20-xxxNSR6	CLLA20-xxxSD6/SU6	CLLA20-xxxNSR18
stroke	20 mm		
size	DN15...80		

DIMENSIONS

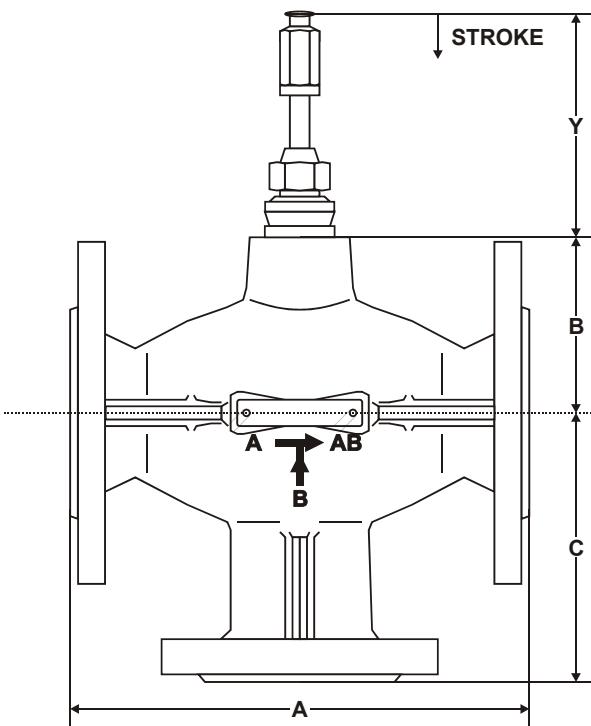


Fig. 1. CLVF3W, dimensions (in mm)

Table 3. CLVF3W, dimensions (in mm)

valve size	A	B	C	Y
DN15	130		63	90
DN20	150			95
DN25	160			100
DN32	180		80	105
DN40	200			115
DN50	230		94	125
DN65	290		105	145
DN80	310		112	155
				107

REPAIR PACKAGE KIT

Part no.: R 43 176 755 – 001 (DN15...32)

Part no.: R 43 176 755 – 002 (DN40...80)

Table 4. Close-off pressure ratings of actuators (in kPa)

actuator	valve size									
	model	force	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80
CLLA20-xxxxx6		600 N	1000*	1000*	1000*	790*	480	260	160	100
CLLA20-xxxxx18		1800 N	--	--	--	1000*	1000*	1000*	650*	400

*For CLVF3WxxxP6, maximum 600 kPa

ACTUATOR DIMENSIONS

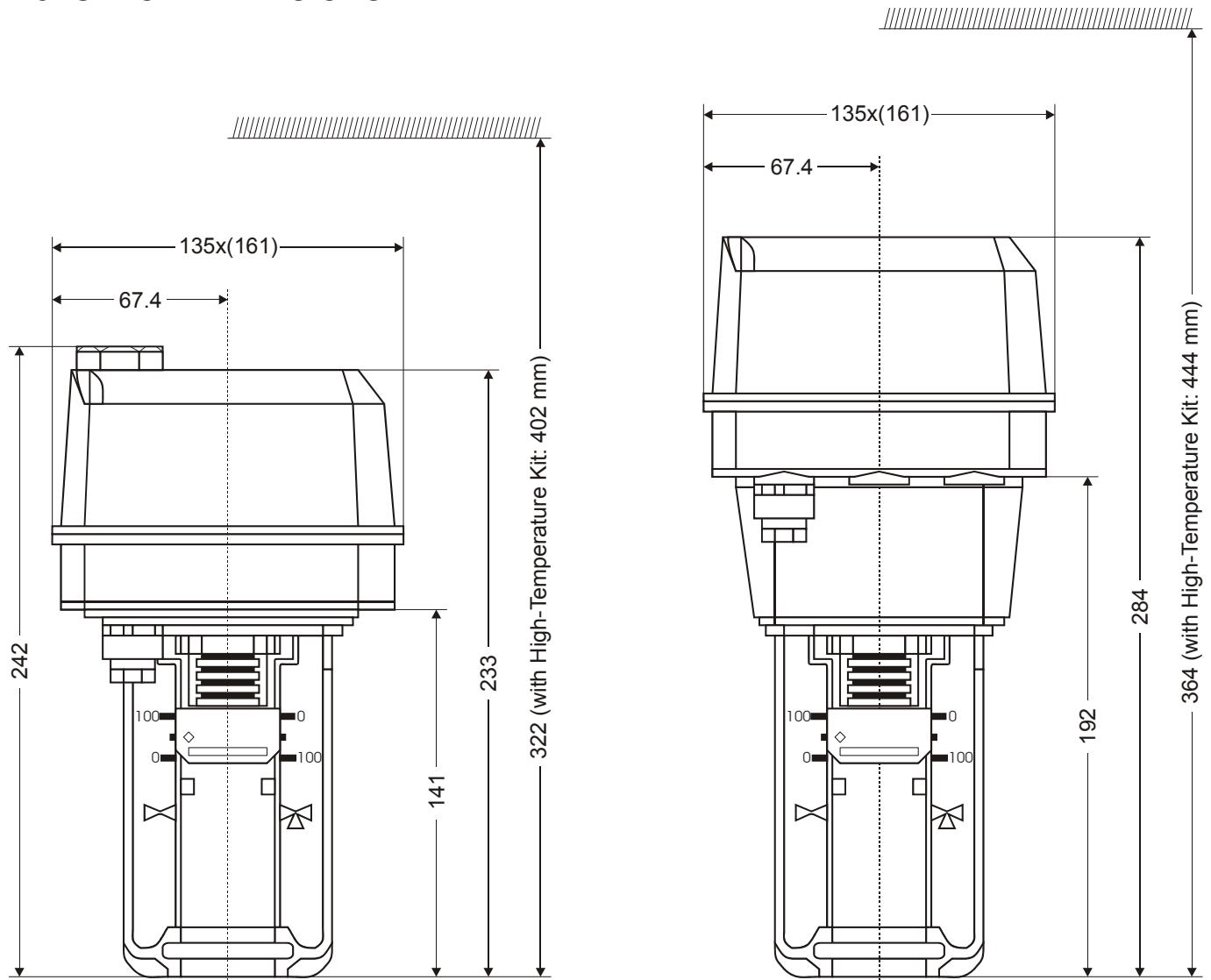


Fig. 2. CLA20-xxxNSR6 (left) and CLLA20-xxxSD6 / CLLA20-xxxSU6 (right), dimensions (in mm)

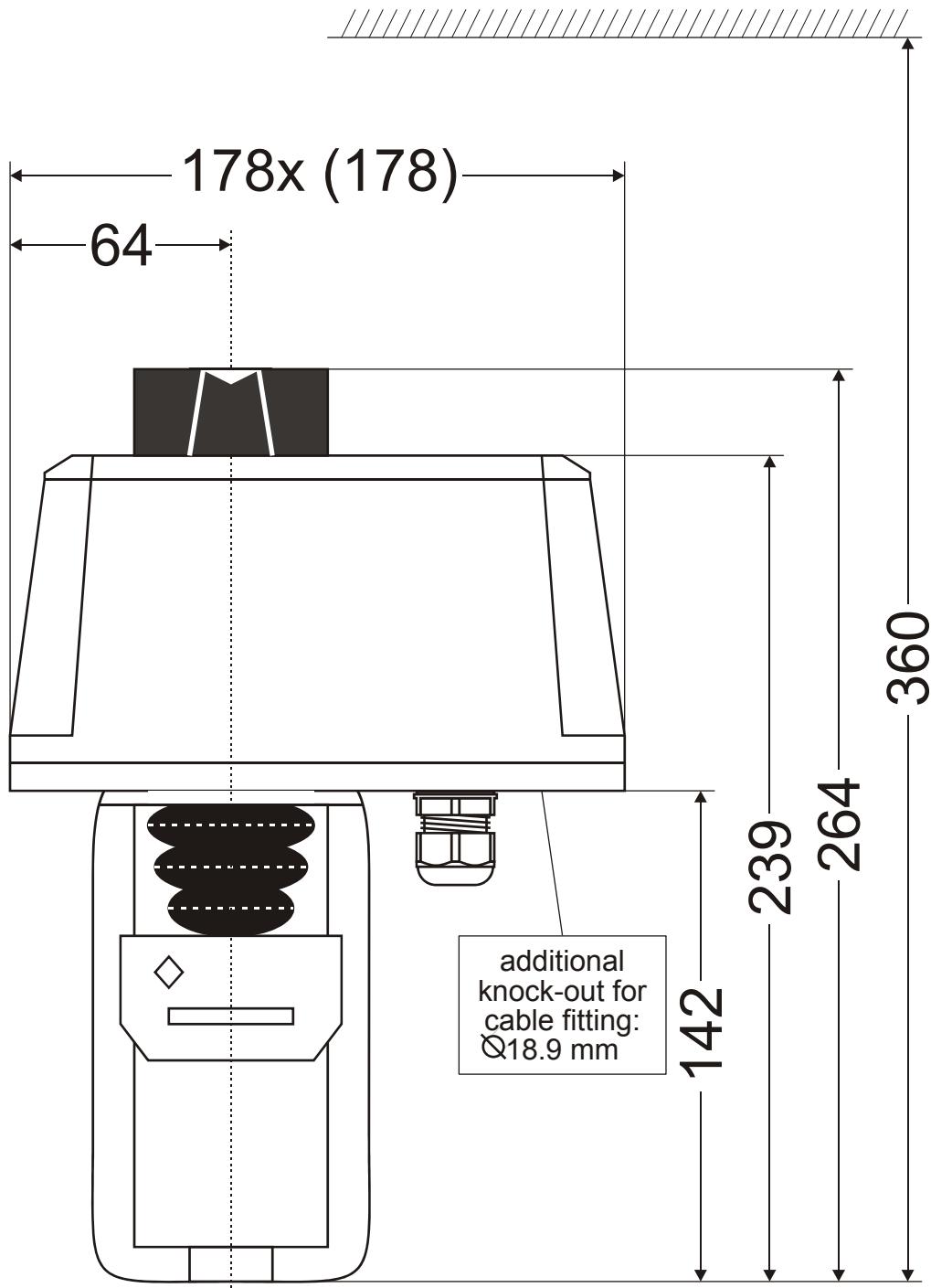


Fig. 3. CLLA20-xxxxx18

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Printed in Germany.
Subject to change
without notice.
EN0Z-0927GE51 R0108

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